

Operators' Instruction Book  
*for*

**CATERPILLAR**

Reg. U. S. Pat. Off

**THIRTY  
TRACTOR**

Effective with  
Tractors No.  
S1001  
and PS1

**CATERPILLAR TRACTOR CO.**  
PEORIA . ILLINOIS . U. S. A.

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## Avoid Accidents

Most accidents, whether they occur in the air, in industry, on the farm, at home, on the highways, or at sea, are caused by someone's failure to follow simple and fundamental safety rules or precautions. For this reason most accidents can be prevented by recognizing the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment, there are many conditions that cannot be completely safe-guarded against without interfering with reasonable accessibility and efficient operation.

A careful operator is the best insurance against an accident.

**The complete observance of one simple rule would prevent many thousands of serious injuries each year. That rule is: "Never attempt to clean, oil or adjust a machine while it is in motion."**

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PEORIA, ILLINOIS, U. S. A.

Track-Type Tractors . . . . . Road Machinery

. . . . . Diesel Engines . . . . .

THERE IS A "CATERPILLAR" DEALER NEAR YOU