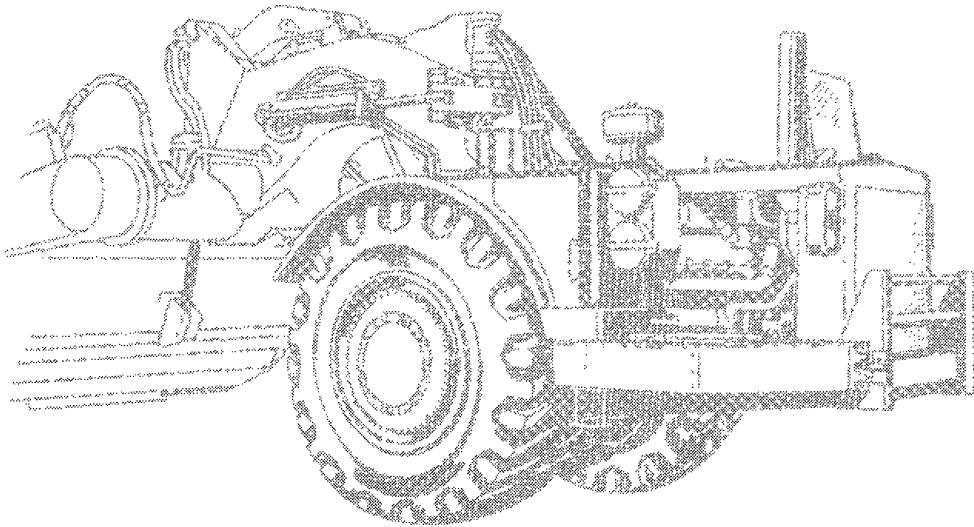


**OPERATION AND
MAINTENANCE
INSTRUCTIONS**

**CATERPILLAR
657, 651 AND 641
TRACTORS**



SERIAL NUMBERS

64F1-UP

31G1-UP

33G1-UP

Caterpillar Tractor Co., General Offices, Peoria, Illinois. • Caterpillar Americas Co., Peoria, Illinois. • Caterpillar Overseas S.A., Geneva. • Caterpillar of Australia Pty. Ltd., Melbourne. • Caterpillar Brasil S.A., São Paulo. • Caterpillar Tractor Co. Ltd., Glasgow. • Caterpillar of Canada Ltd., Toronto. • Caterpillar France S.A., Grenoble.