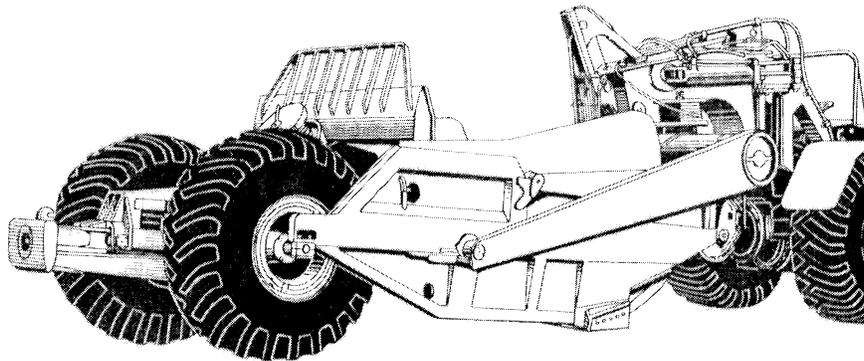


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**OPERATION AND
MAINTENANCE
INSTRUCTIONS**

CATERPILLAR 442 SCRAPER



SERIAL NUMBERS

83E1-UP

Caterpillar Tractor Co., General Offices, Peoria, Illinois. • Caterpillar Americas Co., Peoria, Illinois. • Caterpillar Overseas C.A., Caracas. • Caterpillar of Australia Pty. Ltd., Melbourne. • Caterpillar Brasil S.A., São Paulo. • Caterpillar Tractor Co. Ltd., Glasgow. • Caterpillar of Canada Ltd., Toronto.