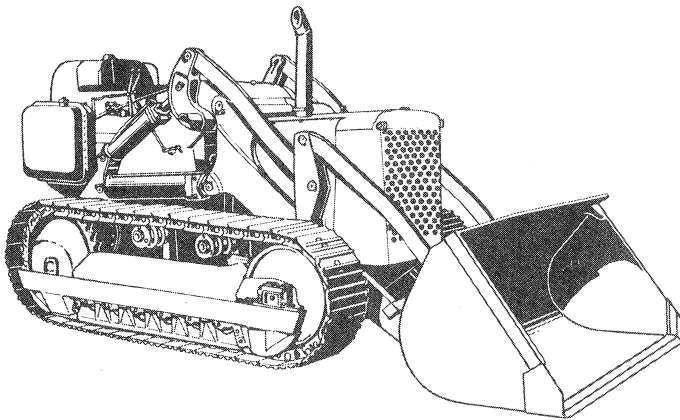


FE033512-08

**OPERATION AND
MAINTENANCE
INSTRUCTIONS**

**CATERPILLAR
977
TRAXCAVATOR**



**SERIAL NUMBERS
53A1-UP**