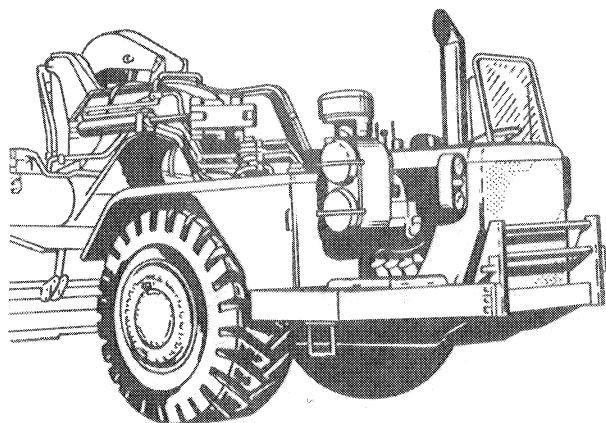


**OPERATION AND
MAINTENANCE
INSTRUCTIONS**

**CATERPILLAR
621 TRACTOR**



SERIAL NUMBERS
23H1-UP