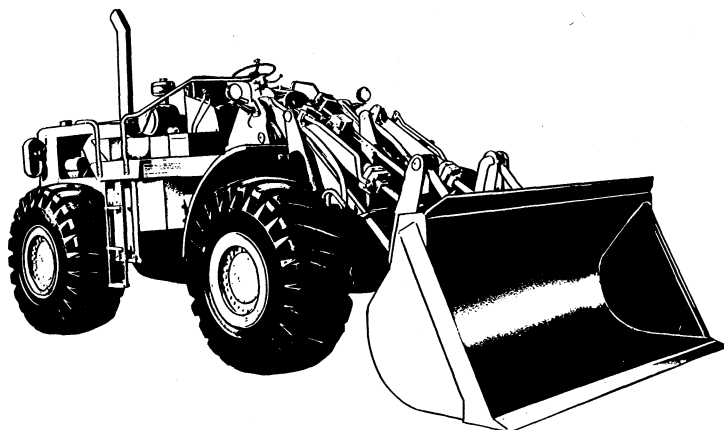


**OPERATION AND  
MAINTENANCE  
INSTRUCTIONS**

FE045002-02

**CATERPILLAR  
980  
WHEEL LOADER**



**SERIAL NUMBERS  
42H1-UP**