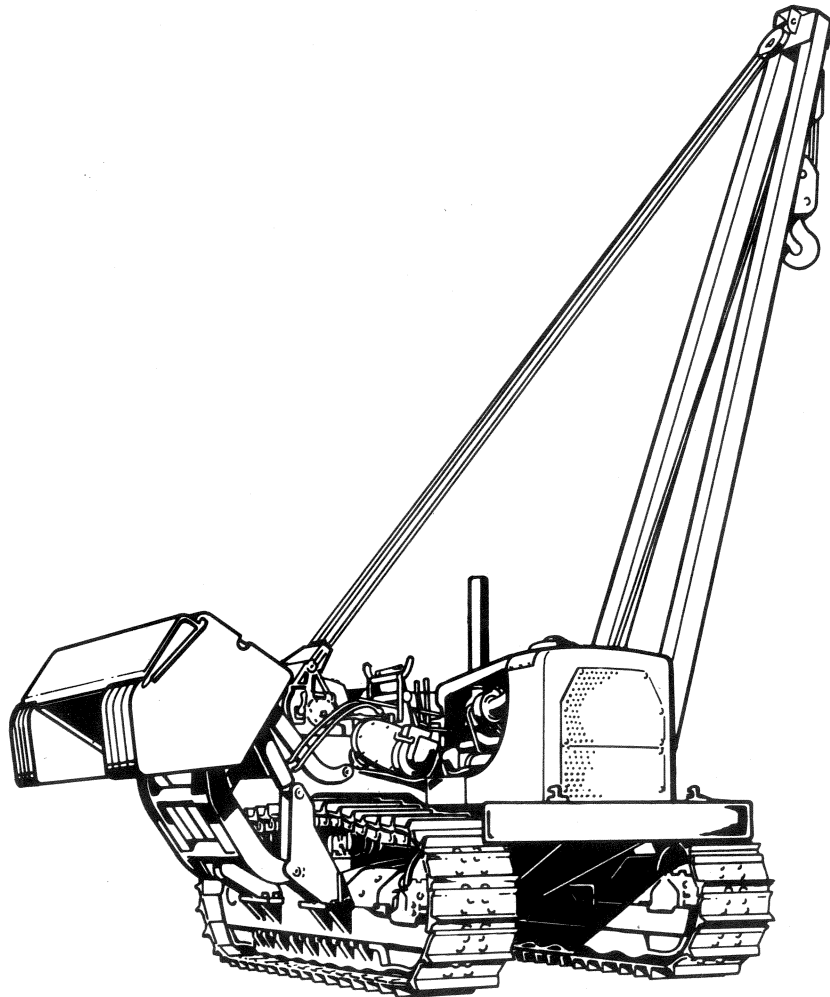


**OPERATION
INSTRUCTIONS**

**CATERPILLAR
594 PIPELAYER**



**SERIAL NUMBER
62H1-UP**