



Operation and Maintenance Manual

302.7CR , 303CR , 303SR, 303.5CR , 304CR , 304SR Mini Hydraulic Excavator

AX4 1-UP (304 CR)
A72 1-UP (303 SR)
A73 1-UP (304 SR)
3C3 1-UP (302.7 CR)
CZ6 1-UP (302.7 CR)
3X3 1-UP (302.7 CR)
MY3 1-UP (303 CR)
NXY 1-UP (303 CR)
R2E 1-UP (303.5 CR)
CE9 1-UP (303.5 CR)
RE9 1-UP (303.5 CR)

Language: Original Instructions



Scan to find and purchase genuine Cat® parts and related service information.



Important Safety Information

Most accidents that involve product operation, maintenance and repair are caused by failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing potentially hazardous situations before an accident occurs. A person must be alert to potential hazards, including human factors that can affect safety. This person should also have the necessary training, skills and tools to perform these functions properly.

Improper operation, lubrication, maintenance or repair of this product can be dangerous and could result in injury or death.

Do not operate or perform any lubrication, maintenance or repair on this product, until you verify that you are authorized to perform this work, and have read and understood the operation, lubrication, maintenance and repair information.

Safety precautions and warnings are provided in this manual and on the product. If these hazard warnings are not heeded, bodily injury or death could occur to you or to other persons.

The hazards are identified by the "Safety Alert Symbol" and followed by a "Signal Word" such as "DANGER", "WARNING" or "CAUTION". The Safety Alert "WARNING" label is shown below.



The meaning of this safety alert symbol is as follows:

Attention! Become Alert! Your Safety is Involved.

The message that appears under the warning explains the hazard and can be either written or pictorially presented.

A non-exhaustive list of operations that may cause product damage are identified by "NOTICE" labels on the product and in this publication.

Caterpillar cannot anticipate every possible circumstance that might involve a potential hazard. The warnings in this publication and on the product are, therefore, not all inclusive. You must not use this product in any manner different from that considered by this manual without first satisfying yourself that you have considered all safety rules and precautions applicable to the operation of the product in the location of use, including site-specific rules and precautions applicable to the worksite. If a tool, procedure, work method or operating technique that is not specifically recommended by Caterpillar is used, you must satisfy yourself that it is safe for you and for others. You should also ensure that you are authorized to perform this work, and that the product will not be damaged or become unsafe by the operation, lubrication, maintenance or repair procedures that you intend to use.

The information, specifications, and illustrations in this publication are on the basis of information that was available at the time that the publication was written. The specifications, torques, pressures, measurements, adjustments, illustrations, and other items can change at any time. These changes can affect the service that is given to the product. Obtain the complete and most current information before you start any job. Cat dealers have the most current information available.

NOTICE

When replacement parts are required for this product Caterpillar recommends using original Caterpillar® replacement parts.

Other parts may not meet certain original equipment specifications.

When replacement parts are installed, the machine owner/user should ensure that the machine remains in compliance with all applicable requirements.

In the United States, the maintenance, replacement, or repair of the emission control devices and systems may be performed by any repair establishment or individual of the owner's choosing.

Table of Contents

Foreword	4	Operator Station	50
Safety Section		Guards (Operator Protection)	50
Safety Messages	6	Product Information Section	
Additional Messages	19	General Information	53
General Hazard Information	26	Identification Information	292
Crushing Prevention and Cutting Prevention ..	29	Operation Section	
Burn Prevention	30	Before Operation	298
Fire Prevention and Explosion Prevention	30	Machine Operation	301
Fire Extinguisher Location	33	Engine Starting	396
Track Information	34	Operation	398
Electrical Storm Injury Prevention	34	Operating Techniques	403
Before Starting Engine	35	Parking	448
Visibility Information	35	Transportation Information	453
Restricted Visibility	35	Towing Information	462
Engine Starting	40	Engine Starting (Alternate Methods)	464
Before Operation	41	Maintenance Section	
Work Tools	41	Maintenance Access	466
Operation	42	Lubricant Viscosities and Refill Capacities ...	477
Engine Stopping	45	Maintenance Support	485
Lifting Objects	45	Maintenance Interval Schedule	490
Demolition	45	Warranty Section	
Parking	46	Warranty Information	589
Slope Operation	46	Reference Information Section	
Equipment Lowering with Engine Stopped	47	Reference Materials	590
Sound Information and Vibration Information .	47	Index Section	
		Index	592